

Fig. 1

200

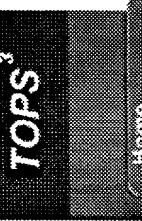
Receive Job - Microsoft Internet Explorer	Address : http://adult48.geps.gen.com:2038/Top3/ops3/opsReceive.jsp	Links : Inspection [Logout]
Edit View Favorites Tools Help	Stop Forward Back	Home Search Refresh
TOPS³		
 Receive Job		
<p>Inspection and Repair Services</p> <p>Receive Job</p> <p>Quantity <input type="text" value="3"/> S/N Prefix * <input type="text" value="AE"/> Dwg# * <input type="text" value="103E3026P001"/> * Optional</p> <p>Select the Job# :</p> <p>Job# <input type="text" value="31298 GENERAL ELECTRIC (4) F9/E FUEL NOZ"/></p> <p>Customer Description</p> <p>OR</p> <p>Select the Temporary Job# :</p> <p>Job# <input type="text" value="203"/></p> <p>Customer Description</p> <p>If Job# is not Available : <input type="text" value="205"/></p> <p>New Temp Job# <input type="text"/></p> <p>Operations</p> <p>Planning</p> <p>Reports</p> <p>Reference</p> <p>HRIS</p> <p>Quality</p> <p>PAC</p> <p>DART</p> <p>Gen. COE</p> <p>SI COE</p> <p>22 Hierarchical Menus</p> <p>22 Hierarchical Menus</p> <p>Internet zone</p>		

Fig. 2

300

301

Receive Parts - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Back Stop Forward Refresh Home Search Favorites History Mail Print Help

Address: <http://elitd4048.genx.ge.com:2039/ops3/ops/ReceiveFinishSP> [2] [History](#) [2] [Favorites](#) [2] [Search](#) [2] [Print](#) [2] [Help](#)

Links: [\[2\] Inspection Log](#) [\[2\] M: Daily Procedures Manual](#) [\[2\] EIS: Quality Manual](#) [\[2\] Customer Links](#) [\[2\] Free Help](#) [\[2\] Freeware](#) [\[2\] Shareware](#)

Receive Parts

Job# 31298 Customer GENERAL ELECTRIC Description (14) F9E FUEL NOZ PG,GAS Segment 302

Drawing #	Serial #	Tag #
1 2077	JAWER456	2345
2 2077	ASER	5678
3 2077	ASDR	6789
4 2077	292	6735
5 103E3026P001	AE	
6 103E3026P001	AE	
7 103E3026P001	AE	
8 103E3026P001	AE	
9 103E3026P001	AE	
10 103E3026P001	AE	
304	305	306
Add Part	Attach file	Temp Save

TOPS³

Home OPS Home Update Profile

Operations Planning Reports References

EIS Quality PAC DART Gen. COE ST. COE

[2] [Hierarchical Menu Tree Created](#)

Internet 2012

Fig. 3

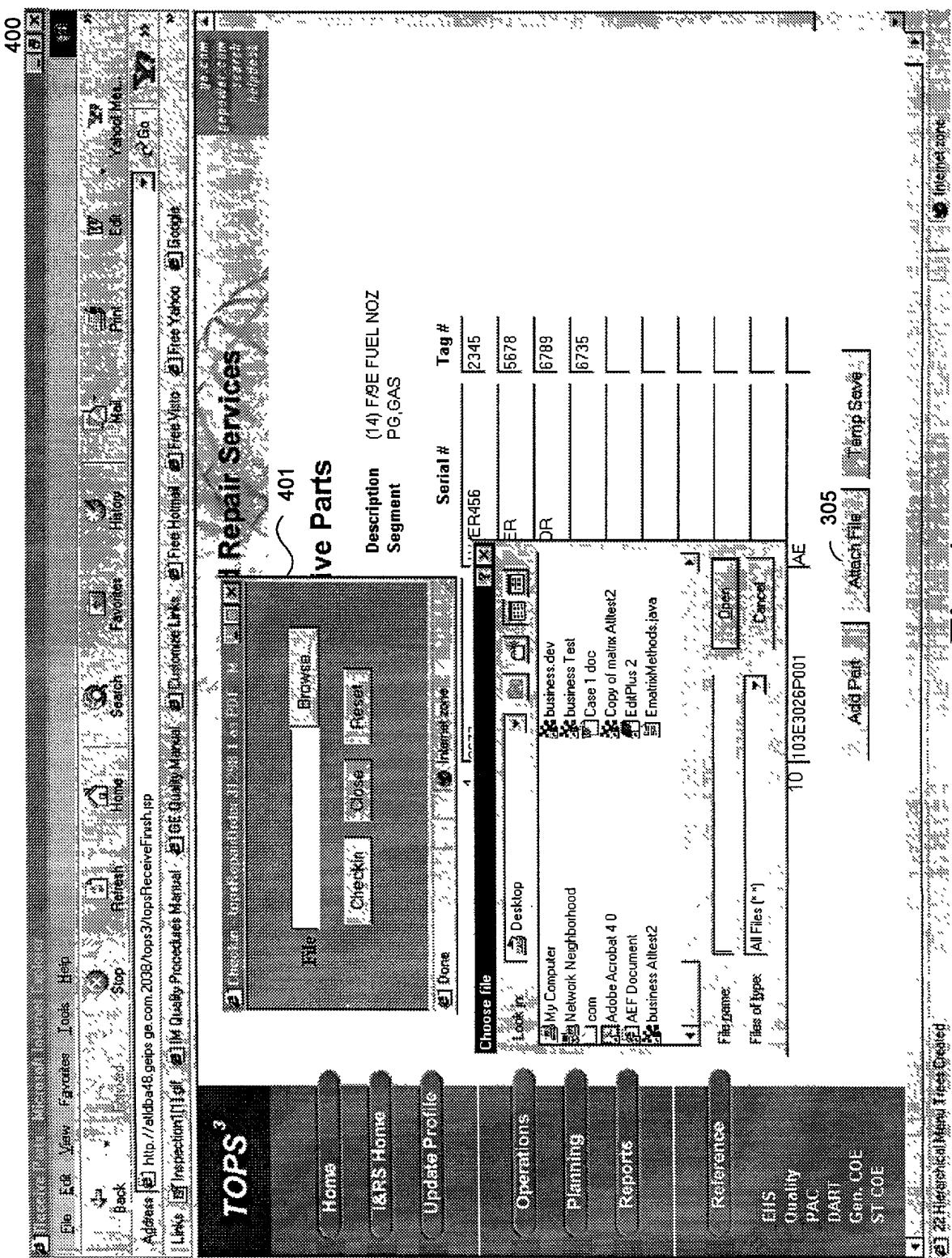


Fig. 4

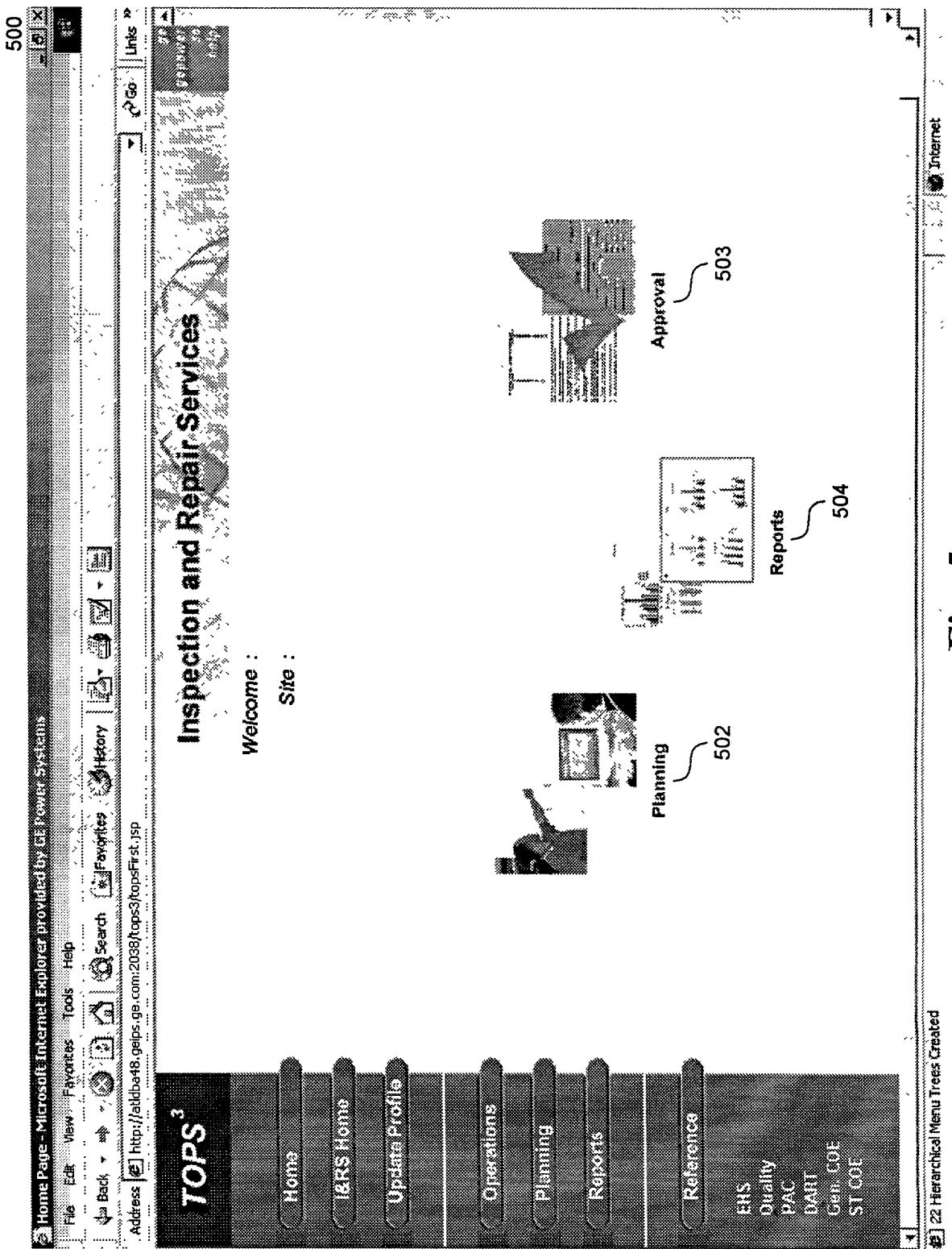


Fig. 5

Planning - Microsoft Internet Explorer provided by EX Tower Systems

File Edit View Favorites Tools Help

Back Search Favorites History Stop Refresh Home Address http://atidb48.geps.ge.com:2038/|tops3|topsPlanning.jsp

600

TOPS³

601

Inspection and Repair Services

Planning Search

Select the Available Job#

Job#	Customer	Description
30481 TRANSICO F3 LP ROTOR		

Segment Component Customer Drawing #

Narrow Search

602

603

Plan Information

Standard Plan OR Previously Built Plan

SP20001 | 7E11 Rotor

Next Cancel

EHS Quality PAC DARI Gen. Off STCIS Reference

Fig. 6

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

File Edit View Favorites Tools Help

Back Home Favorites Search Help

Address: http://adhdash.geps.ge.com:2038/tops3/topsPlanningParts.asp

TOPS³

Planning Assembly

Job# 30481 Plan 30481-SP20001 ~ 702
 Segment PG.GAS Customer TRANSCO

Assembly description

Drawing #	Serial #	Component
		<input type="button" value="Attach >>"/>
		<input type="button" value="Detach >>"/>

Part Description

Drawing #	Serial #

Available SubPlan Description ~ 705

<input checked="" type="checkbox"/> CR Receive & Inspect	>>>
10 Turbine Rotor Disassembly	
11 Turbine Thru Bolts	
12 Turbine Piecess	
13 Turbine Rotor Assembly	<<<
2 CR Clean & NDT	
3 CR Machine & Balance	
4 CR Disassembly	All
5 Camp Wheel Full Reblade	

Selected SubPlan Description

Reference

EIS Quality PAC MARI Gen.COF ST.COF

Next Cancel

700 701 702 703 704 705 706

22 Hierarchical Many Trees Created

Internet

Fig. 7

<p>TOPS</p> <p>Planning Parts - Microsoft Internet Explorer modified by GE Power Systems</p> <p>File Edit View Favorites Tools Help</p> <p>Back Search Favorites History Links ?</p> <p>Address: http://adulda8.ge.com:2038/trops3/tropsPlanningStep.jsp</p>	<p>800</p> <p>Fix</p>																																			
<h2>Inspection and Repair Services</h2>																																				
<p>Planning Steps Segment : PG.GAS Customer : TRANSCO</p>																																				
<p>802 ~ Job# : 30481 Plan : 30481-SP20001</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Mile Stone</th> <th>Sub plan</th> <th>Step</th> <th>OpCode</th> <th>Duration</th> <th>Description</th> <th>Insp. Form</th> <th>M. Sheet</th> <th>Select</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>010</td> <td>WF16</td> <td></td> <td></td> <td>Set rotor vertical and install in stacking stanc</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>020</td> <td>WF17</td> <td></td> <td></td> <td>Unstretch turbine rotor studs</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>030</td> <td>WF19</td> <td></td> <td></td> <td>Disassemble Turbine Rotor</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select	10	010	WF16			Set rotor vertical and install in stacking stanc				10	020	WF17			Unstretch turbine rotor studs				10	030	WF19			Disassemble Turbine Rotor			
Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select																												
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10	020	WF17			Unstretch turbine rotor studs																															
10	030	WF19			Disassemble Turbine Rotor																															
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<p>References</p>																																				
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Fig. 8

22 Hierarchical Menu Trees Created

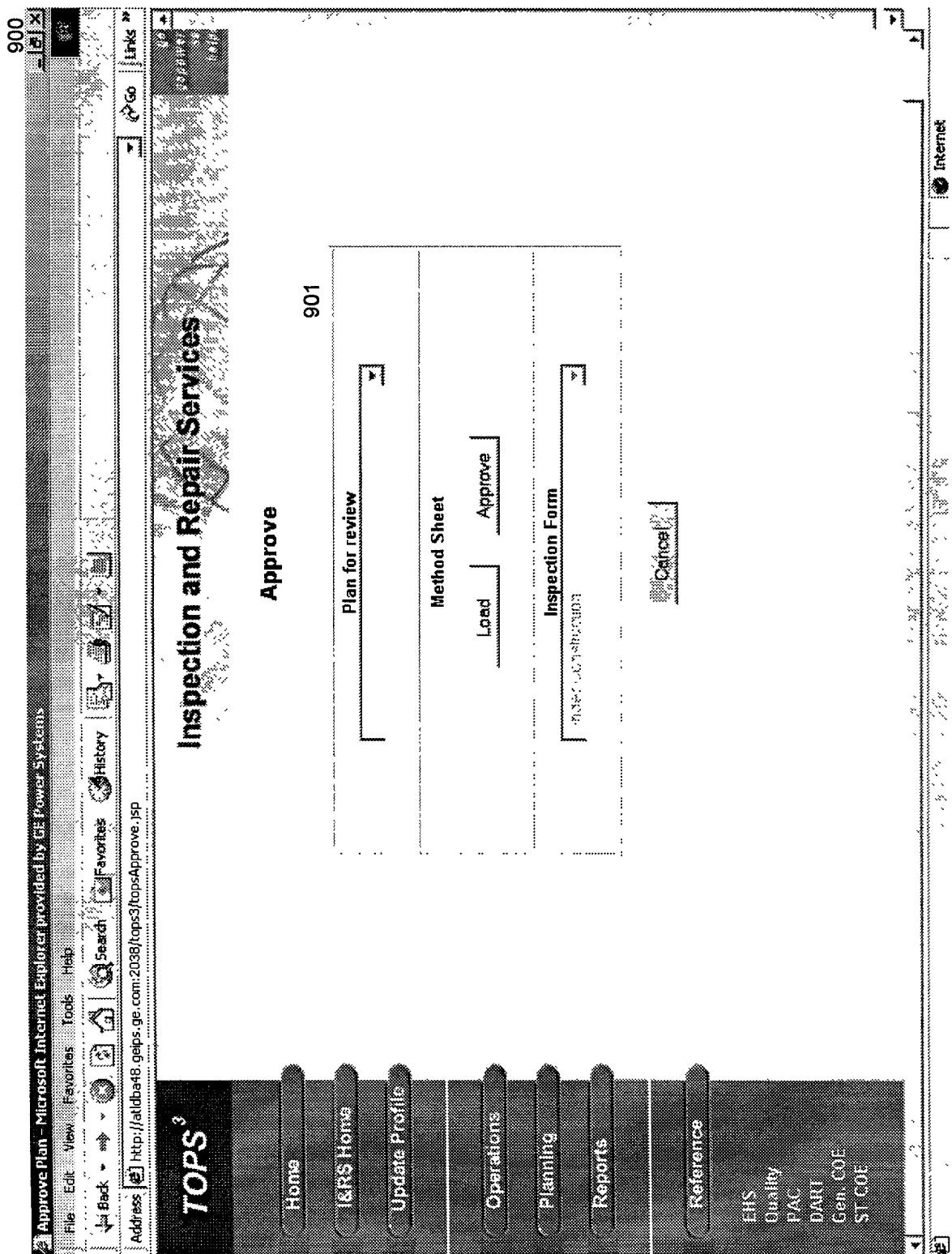


Fig. 9

Approve Planning Parts - Microsoft Internet Explorer provided by GE Transportation Systems

File Edit View Favorites Tools Help

Back Search Favorites History

Address http://addina48.geps.ge.com:2038/ops3stepsApprovePlan.jsp

TOPS³

Inspection and Repair Services

1000

Approve Plan Steps

RO # T00001 Part Type Bucket

List of steps Plan T00001-SP00005 Created for : Drawing #

1001

NO SUBPLANS ARE ATTACHED 1002

1003

Options Reason for decline !

Accept Decline

Finish

22 Hierarchical menu Trees Created

Fig. 10

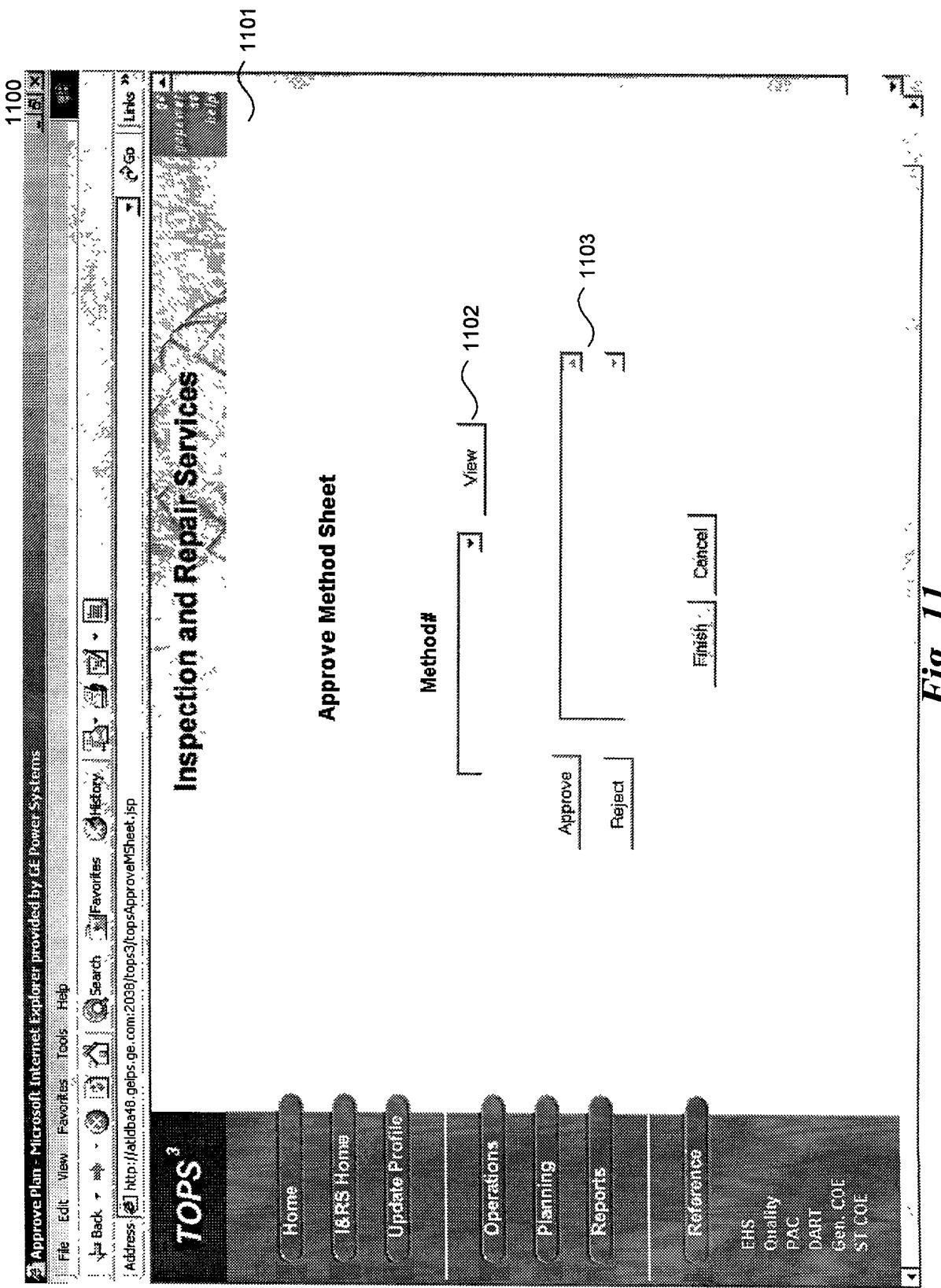


Fig. 11

Process Steps - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address: <http://aldb448geps.gen.com:2038/oms3/oneProcessJob> Back Forward Stop Refresh Home Favorites History Print Help

TOPS

Links: [TOPS Home](#) [Initiate Projects](#)

Inspection and Repair Services

Process Job

Job# 1202 Customer 31898 GENERAL ELECTRIC Plan 31898-SP00002 Component Rotor

Check job status details Show Parts Status 1203

Select step to proceed with

1204

Sub Plan	Step	OpCode	Duration	Description
1	010	BA01		Receive Buckets Issue receiving report
1	020	BZ01		QC TOLLGATE *
1	030			TECH TO REVIEW DATA AND ADVISE NEXT OPERATION
1	040	BA02		Issue incoming visual inspection report
1	050	BA05		Clean buckets
1	060	BA07		Issue incoming FPI report
1	070	BA10		Dimensionally inspect bucket

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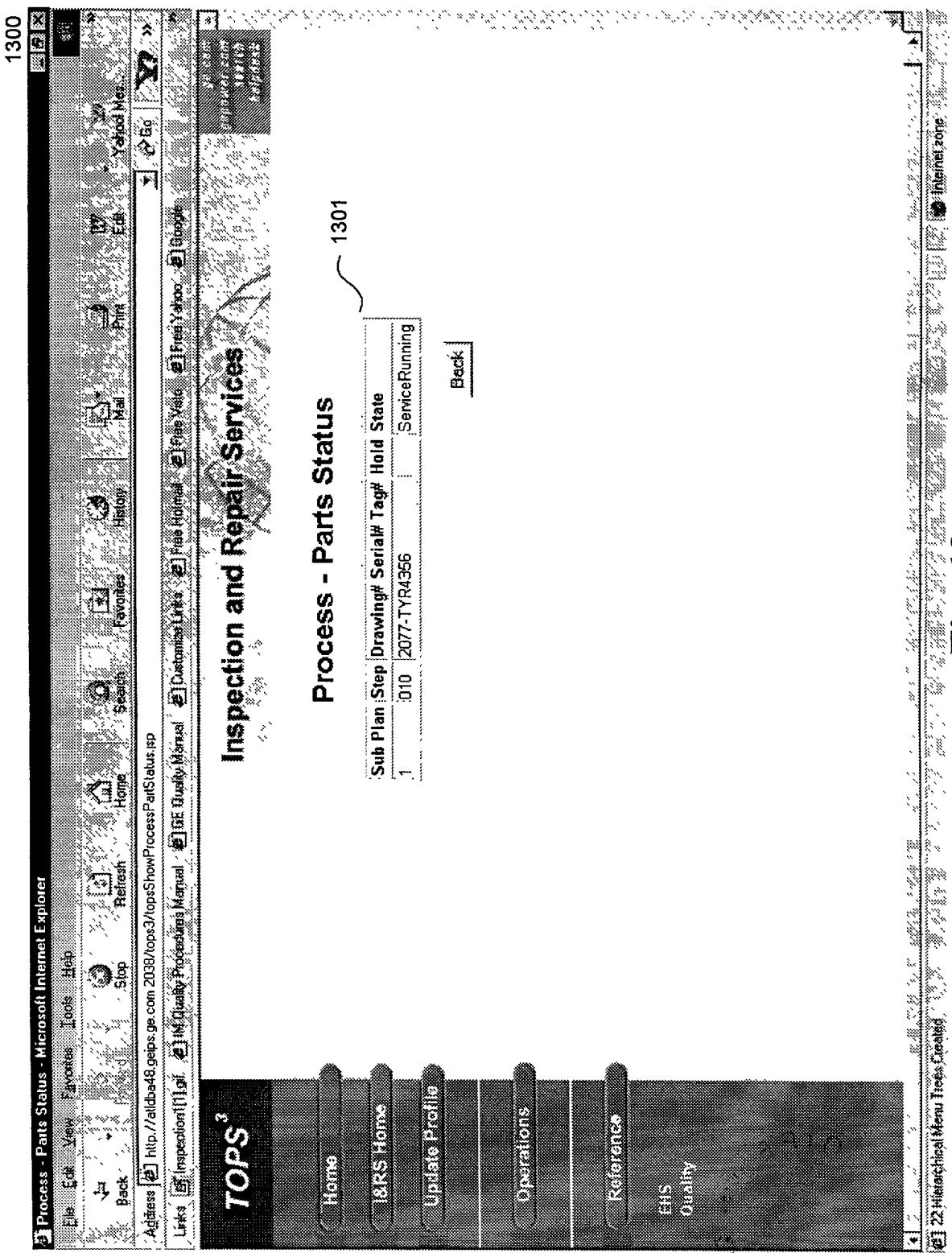


Fig. 13

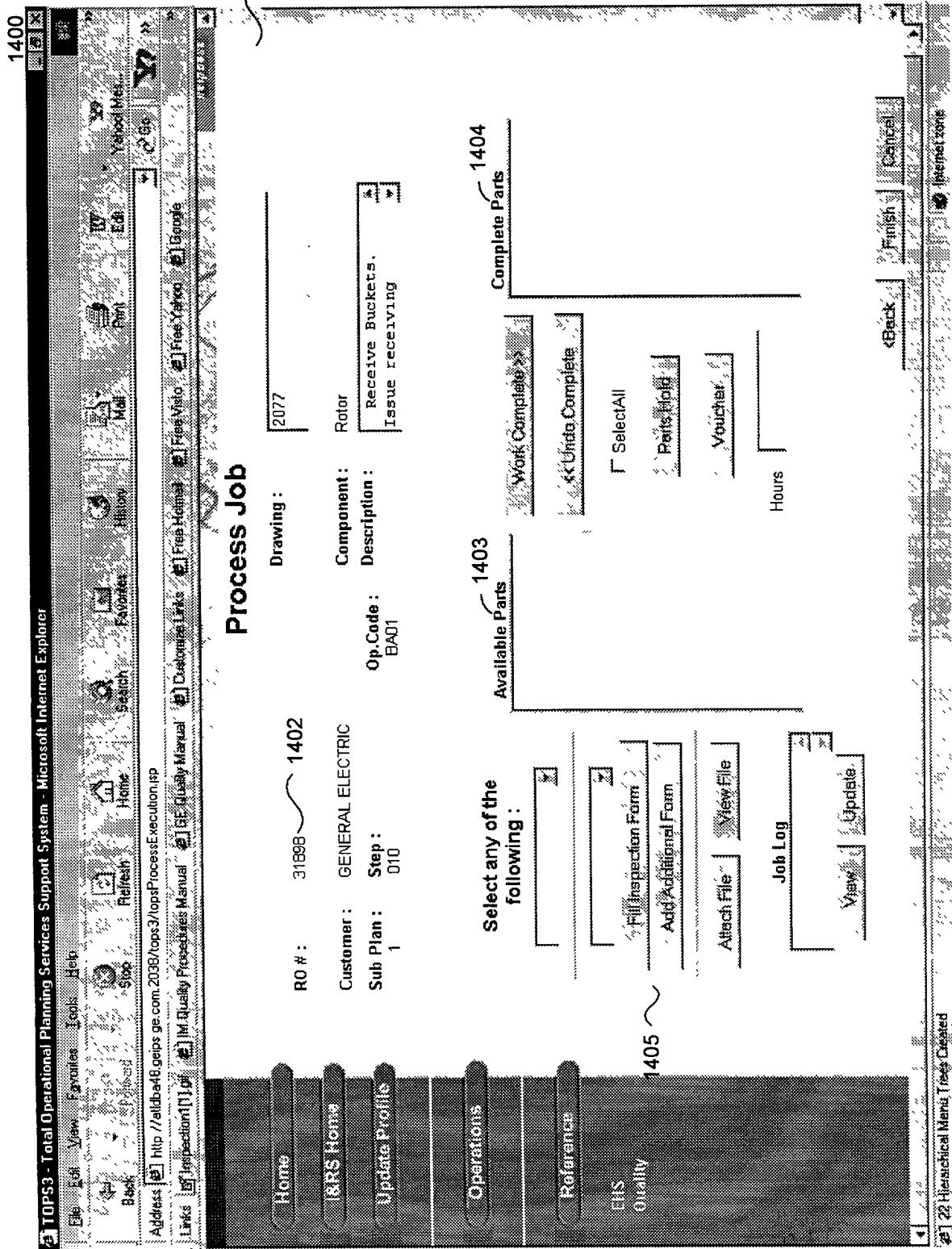


Fig. 14

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Fig. 15

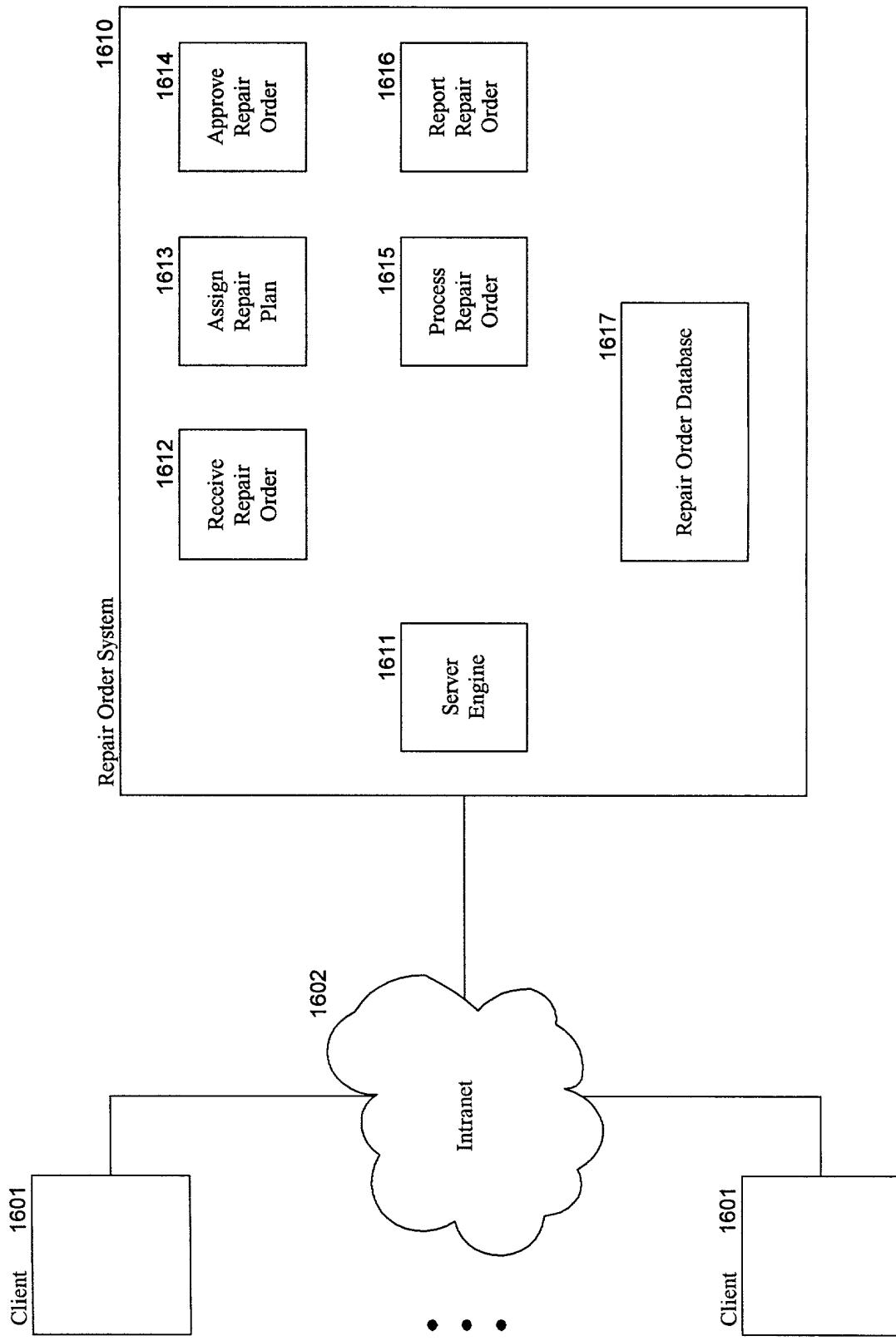


Fig. 16

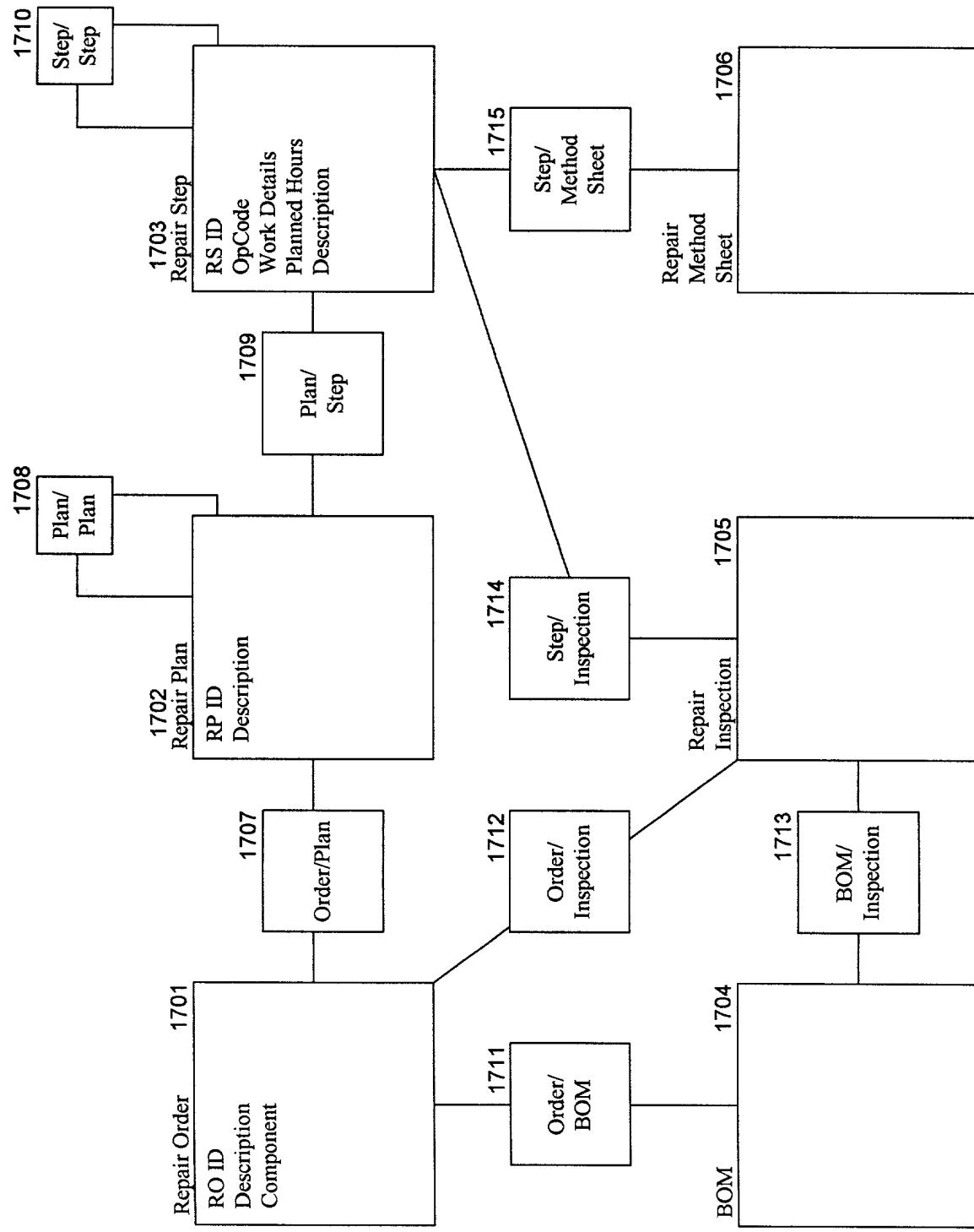


Fig. 17

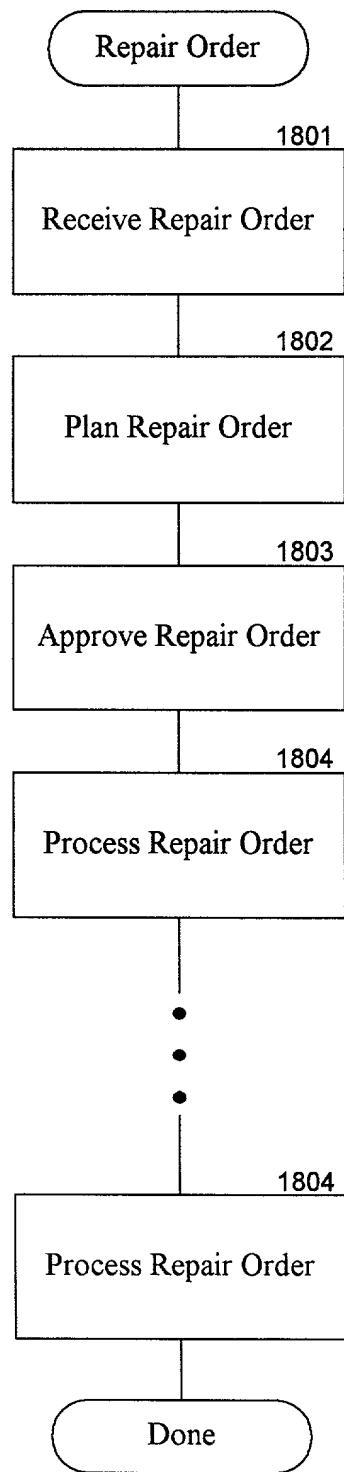


Fig. 18

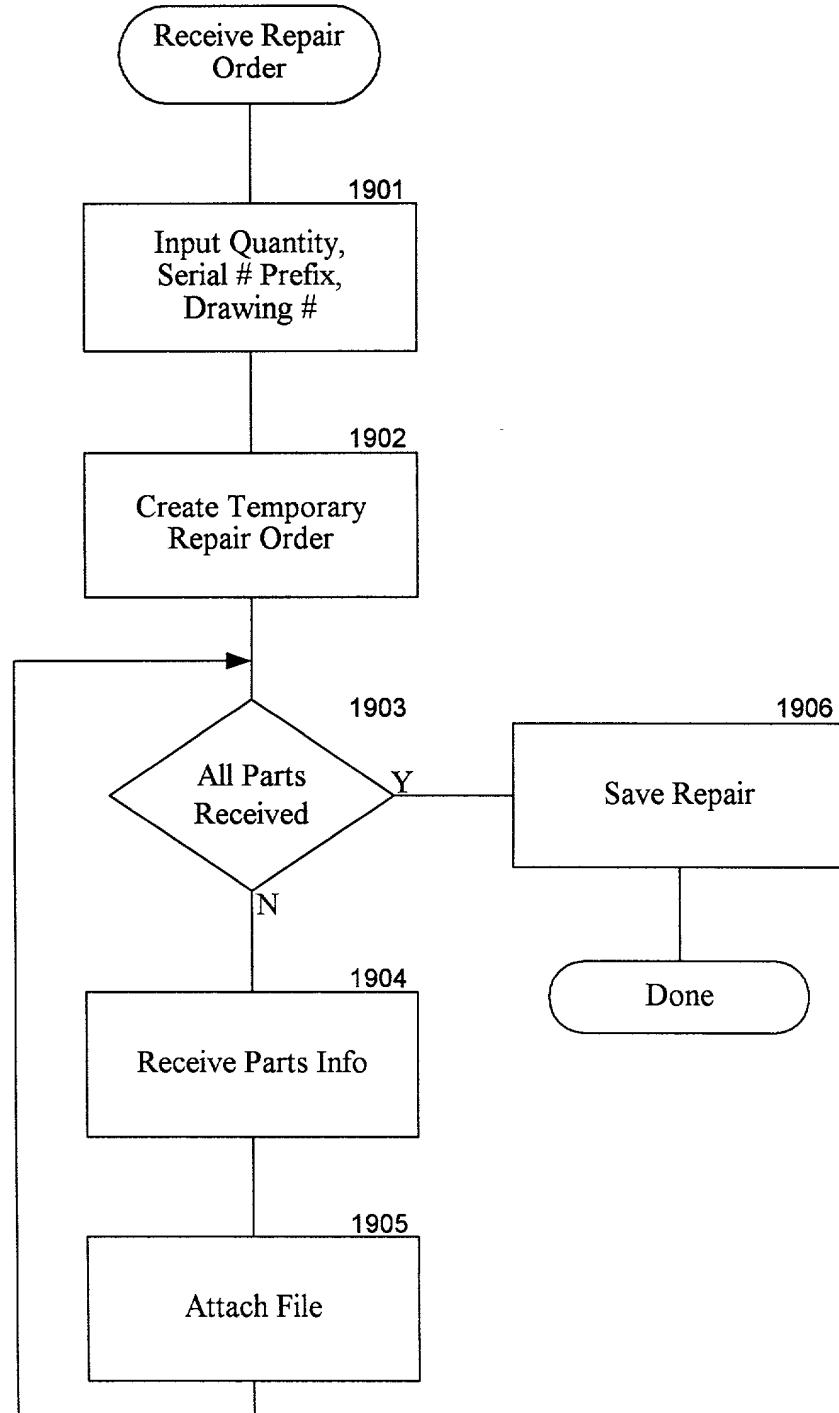


Fig. 19

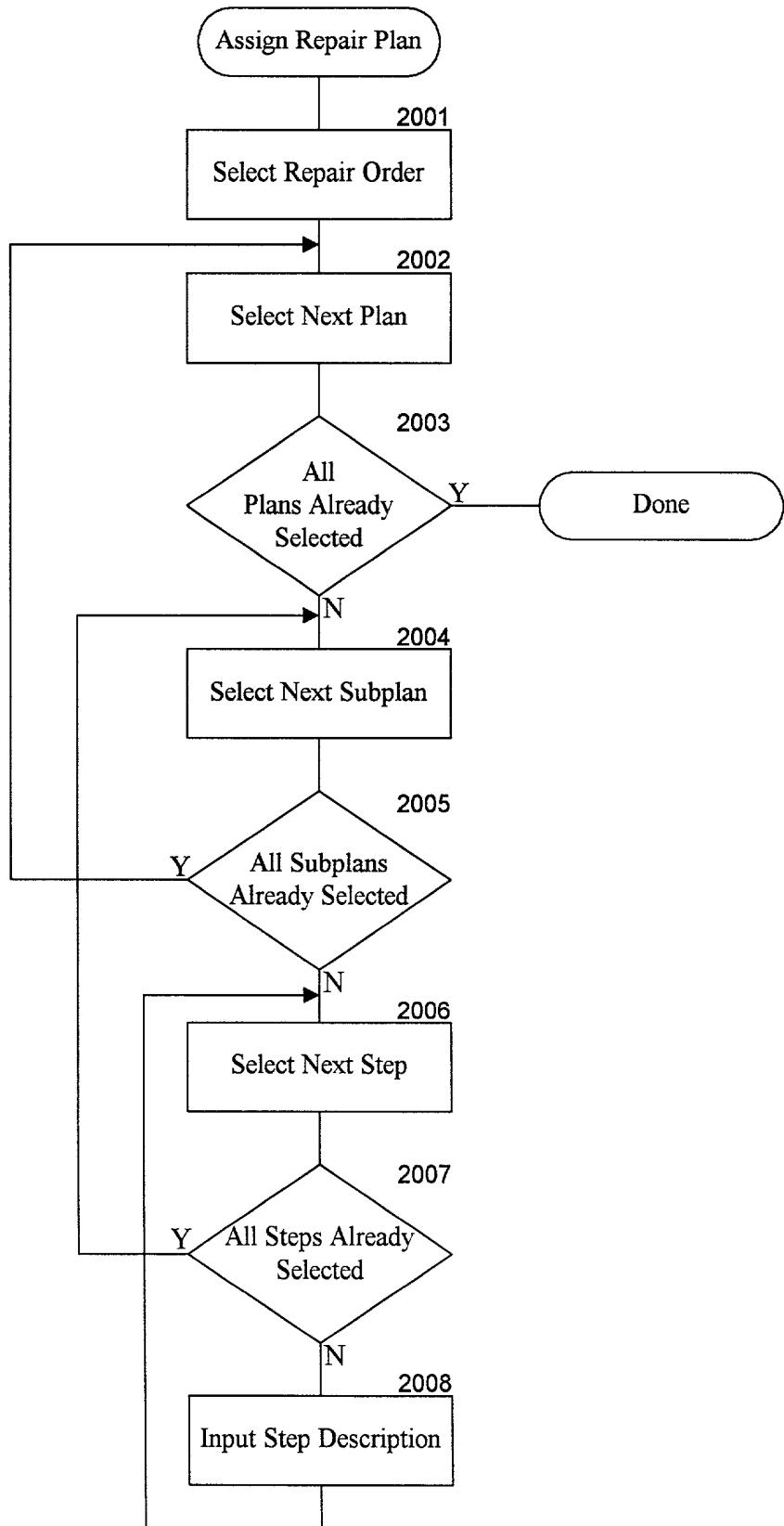


Fig. 20

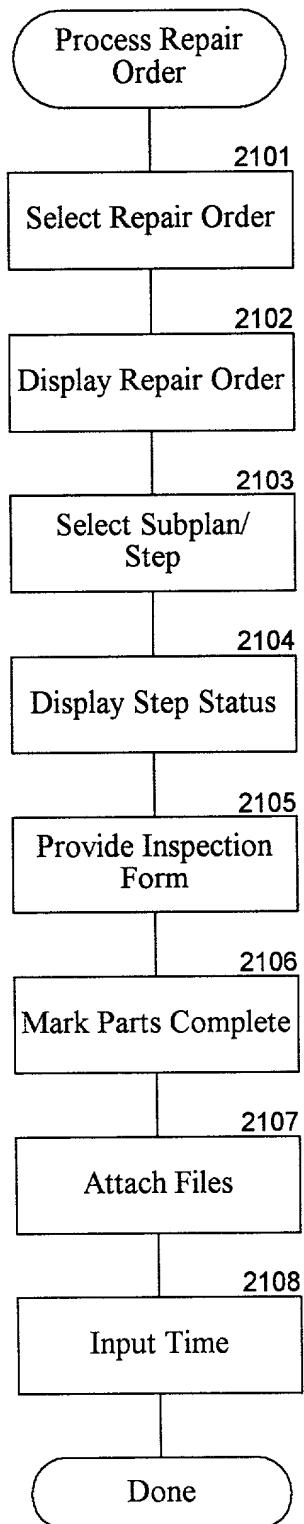


Fig. 21